of PS as depicted in Figure 5c, when the helix axis is regarded as the KP chain contour. This structure gives the value 14.0 Å for  $d_{\rm b}$ , which is too large compared to the above estimate 11.1 Å for  $d_{\rm b}$  from the experimental  $[\eta]$ data. It is therefore hard to accept the structure shown in Figure 5c for the characteristic helix (straight line) of the a-PS chain. Furthermore, it should be emphasized that the KP chain cannot explain the anisotropic light scattering phenomena at all, since in this model, any property that depends on the local structure must be cylindrically symmetric around the chain contour. The above two reasons may suffice to reject the KP chain model in representing the a-PS chain in solution.

In this paper, we have determined the HW model parameters for the a-PS chain and therefrom visualized its local and global conformations in solution. The extension of the study to  $\langle S^2 \rangle$  for the same a-PS samples is in progress to confirm the present conclusion.

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# Polycondensation Reaction of RA<sub>a</sub> + RB<sub>b</sub> Type Involving Intramolecular Cyclization

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ABSTRACT: An attempt is made to approach the polycondensation reaction of RA<sub>a</sub> + RB<sub>b</sub> type, involving intramolecular cyclization, by use of an alternative procedure. The sol fraction for a postgel is investigated to deduce an equilibrium number fraction distribution of the RA<sub>a</sub> + RB<sub>b</sub> type reaction, with the Stockmayer distribution as a criterion. Furthermore, the zero, the first, and the second polymer moments are evaluated explicitly to reach a gelation condition.

## Introduction

As is well-known, the curing theory for polycondensation reactions of  $RA_a + RB_b$  and  $RA_{a1} \dots A_{as} + RB_{b1} \dots B_{bt}$  type has been initiated by Stockmayer.<sup>1,2</sup> Harris, Kilb, Gordon and co-workers, and Ahmad and Stepto<sup>3-7</sup> have studied the polymer system in which intrmolecular cyclization is involved. Miller and Macosko<sup>8,9</sup> have proposed a recursion method in dealing with the problem of postgel properties of network polymers. In this paper, an alternative way to approach the polycondensation reaction of RA<sub>a</sub> + RB<sub>b</sub> type is proposed, by taking into consideration intramolecular cyclization. The sol fraction for a postgel<sup>8-13</sup> is investigated in detail to deduce an equilibrium number fraction distribution of (m + l)-mers. The reliability of this distribution is further examined by the Stockmayer distribu-

It is known that in the theory of branching processes, the probability generating function from differentiation technique proposed by Gordon<sup>14,15</sup> can be used for evaluation of polymer moments. Alternatively, on the basis of the distribution proposed in this paper, a direct differentiation technique is taken to obtain the recursion formula that is suitable for both the pregel and the postgel in evaluating the polymer moments explicitly. As a direct result, the gelation condition is obtained and examined with the Stockmayer gelation condition as a criterion.

#### Sol Fraction and Equilibrium Number Fraction Distribution

Let us consider a polycondensation system which contains two species of monomers A and B with a and b functionalities, respectively. Let  $S_a$  and  $S_b$  be the sol fractions with respect to A and B species. Let us use  $p_{ta}$ ,  $p'_{ta}$ ,  $p''_{ta}$  and  $p_{tb}$ ,  $p'_{tb}$ ,  $p''_{tb}$ , to which the A and B species correspond, to denote the total, sol, and gel equilibrium fractional conversions. Furthermore, each of the conversions  $p_{ta}$ ,  $p'_{ta}$ ,  $p''_{ta}$  and  $p_{tb}$ ,  $p'_{tb}$ ,  $p''_{tb}$  can be separated into two parts such that

$$p_{ta} = f_a + p_a p'_{ta} = f'_a + p'_a$$

$$p''_{ta} = f''_a + p''_a$$
(1)

$$p_{tb} = f_b + p_b \qquad p'_{tb} = f'_b + p'_b p''_{tb} = f''_b + p''_b$$
 (2)

where  $p_a(p_b)$  is the fraction of A (B) functionalities that have reacted intermolecularly and  $f_a$  ( $f_b$ ) the fraction of A (B) functionalities that have reacted intramolecularly. It should be noted that as  $p'_a(p'_b)$ ,  $p''_a(p''_b)$ ,  $f'_a(f'_b)$ , and  $f''_a$  $(f''_b)$  are extents of reaction normalized to total number of groups in sol or gel, thus  $p'_a$   $(p'_b)$  is defined as the fraction of A (B) functionalities in the sol that have reacted intermolecularly,  $p^{\,\prime\prime}_{\ a}\,(p^{\,\prime\prime}_{\ b})$  as the fraction of A (B) function tionalities in the gel that have reacted intermolecularly,

 $f_a'(f_b')$  as the fraction of A (B) functionalities in the sol that have reacted intramolecularly, and  $f_a''(f_b')$  as the fraction of A (B) functionalities in the gel that have reacted intramolecularly. The relations  $p_{ta} = f_a + p_a$  in eq 1 and  $p_{tb} = f_b + p_b$  in eq 2 are a generalization of Gordon's formula in treating ring-chain competition kinetics in linear polymers. For simplicity,  $p_a(p_b)$ ,  $p_a'(p_b')$ , and  $p_a''(p_b')$  are referred to as the total, sol, and gel polycondensation conversions for species A (B) and  $f_a'(f_b)$ ,  $f_a'(f_b')$ , and  $f_a''(f_b')$  the total, sol, and gel intramolecular cyclization conversions for species A (B).

Furthermore, let us introduce two quantities  $q_a$  and  $q_b$  referred to as probabilities associated with intermolecular reactions by writing

$$q_{a} = \frac{aN_{a}p_{a}}{aN_{a} - aN_{a}f_{a}} = \frac{p_{a}}{1 - f_{a}}$$

$$q_{b} = \frac{bN_{b}p_{b}}{bN_{b} - bN_{b}f_{b}} = \frac{p_{b}}{1 - f_{b}}$$
(3)

where both  $q_a$  and  $q_b$  take the values in the range from zero to unity and where  $N_a$  and  $N_b$  are used to denote the total number of monomers for species A and B, respectively.

Similarly, four quantities  $q'_a$ ,  $q'_b$ ,  $q''_a$ , and  $q'''_b$  are introduced as follows

$$p'_{a} = (1 - f'_{a})q'_{a} p'_{b} = (1 - f'_{b})q'_{b}$$

$$p''_{a} = (1 - f''_{a})q''_{a} p''_{b} = (1 - f''_{b})q''_{b}$$
(4)

For the polycondensation system of  $RA_a + RB_b$  type, the number of functional groups that have reacted intermolecularly for A species equals  $aN_a(1-f_a)q_a$ , and the number of functional groups that have reacted intermolecularly for B species equals  $bN_b(1-f_b)q_b$ . It is clear that we have  $aN_a(1-f_a)q_a = bN_b(1-f_b)q_b$  to give

$$(1 - f_{a})q_{a} = r_{b}(1 - f_{b})q_{b} \tag{5}$$

where the stoichiometric ratio  $r_{\rm b}$  is defined as  $bN_{\rm b}/aN_{\rm a}$ . Similarly, we have

$$f_{\mathbf{a}} = r_{\mathbf{b}} f_{\mathbf{b}}, \quad s_{\mathbf{a}} f'_{\mathbf{a}} = r_{\mathbf{b}} s_{\mathbf{b}} f'_{\mathbf{b}} \tag{6}$$

$$s_{a}(1 - f'_{a})a'_{a} = r_{b}s_{b}(1 - f'_{b})a'_{b} \tag{7}$$

where  $s_a$  and  $s_b$  are the sol fractions with respect to species A and B

As, for species A (B), the total number of functional groups  $aN_{\rm a}f_{\rm a}$  ( $bN_{\rm b}f_{\rm b}$ ) having reacted intramolecularly is a sum of the functional groups  $aN_{\rm a}S_{\rm a}f_{\rm a}'$  ( $bN_{\rm b}S_{\rm b}f_{\rm b}'$ ) in the sol and  $aN_{\rm a}(1-S_{\rm a})f_{\rm a}''$  ( $bN_{\rm b}(1-S_{\rm b})f_{\rm b}''$ ) in the gel having reacted intramolecularly, the relations

$$f_a = S_a f'_a + (1 - S_a) f''_a$$
,  $f_b = S_b f'_b + (1 - S_b) f''_b$  (8)

hold true. Similarly, we have

$$(1 - f_{\mathbf{a}})q_{\mathbf{a}} = S_{\mathbf{a}}(1 - f_{\mathbf{a}}')q_{\mathbf{a}}' + (1 - S_{\mathbf{a}})(1 - f_{\mathbf{a}}'')q_{\mathbf{a}}''$$
(9)

$$(1 - f_b)q_b = S_b(1 - f_b')q_b' + (1 - S_b)(1 - f_b'')q_b''$$
 (10)

Now let us deal with the sol fractions  $S_a$  and  $S_b$  for the postgel. Under the assumption of equireactivity, the sol fraction  $S_a$  for species A can be expressed by means of probability consideration as

$$S_{a} = \left(1 - q_{a} + q_{a}S_{b}\frac{(1 - f'_{b})(1 - q'_{b})}{(1 - f_{b})(1 - q_{b})}\right)^{a^{a}}$$
(11)

$$S_{a} = \left(\frac{1 - q_{a}}{1 - q'_{a}}\right)^{a^{*}} \tag{12}$$

where  $(1 - q_a)$  is the probability of finding an unreacted A group on the basis of all A groups that have not par-

ticipated in intramolecular reaction,  $q_aS_b(1-f_b')(1-q_b')/[(1-f_b)(1-q_b)]$  is the probability of finding in the system a functional group of A species that undergoes intermolecular reaction and links with a certain (m+l)-mer in the sol, and  $a^*=a(1-f_a')$  is the functionalities (a) effectively reduced due to intramolecular reaction. It should be noted that the expression for  $a^*$  does not arise from an exact probability consideration but rather from a mean average approximation. In parallel with the expressions of  $S_a$  in eq 11 and 12, the sol fraction  $S_b$  for species B can be written as

$$S_{b} = \left(1 - q_{b} + q_{b}S_{a} \frac{(1 - f'_{a})(1 - q'_{a})}{(1 - f_{a})(1 - q_{a})}\right)^{b*}$$
(13)

$$S_{b} = \left(\frac{1 - q_{b}}{1 - q'_{b}}\right)^{b^{*}} \tag{14}$$

with  $b^* = b(1 - f'_b)$ . Note that the four expressions involving the sol fractions  $S_a$  and  $S_b$  in eqs 11-14 are independent, i.e. any one of the four expressions cannot be deduced from the remaining other three.

By means of the Lagrange expansion method together with the sol fraction expressions in eq 11-14, it is not difficult to prove that for the first moment  $M_1$ , the identity

$$M_1 = \sum_{\substack{m=0 \ l=0\\ m+l \ge 1}}^{\infty} \sum_{l=0}^{\infty} (m+l) P_{ml} = S$$
 (15)

holds true, where

$$S = X_{a}S_{a} + S_{b}S_{b}, \quad X_{a} = \frac{N_{a}}{N_{a} + N_{b}}, \quad X_{b} = \frac{N_{b}}{N_{a} + N_{b}}$$
(16)

and where the equilibrium number fraction distribution,  $P_{ml}$ , takes the form

$$P_{ml} = X_{a}C_{ml}(f'_{a},f'_{b}) \left(\frac{1-f'_{a}}{1-f_{a}}\right)^{m-1} \left(\frac{1-f'_{b}}{1-f_{b}}\right)^{l} (q_{a})^{l} (q_{b})^{m-1} (1-q_{b})^{a*m-m-l+1} (1-q_{b})^{b*l-l-m+1}$$
(17)

with

$$C_{ml}(f'_{a},f'_{b}) = \frac{a*\Gamma(a*m-m+1)\Gamma(b*l-l+1)}{m!l!\Gamma(a*m-m-l+2)\Gamma(b*l-l-m+2)}$$
(18)

Note that  $\Gamma$  denotes the gamma function. The method to obtain  $P_{ml}$  by means of a Lagrange expansion is described in the Appendix. It is worth while to point out, from the work of Stockmayer,<sup>2</sup> that the distribution  $P_{ml}$  in eq 17 is defined into the postgel region, where it becomes an improper distribution with total mass equal to S, the sol fraction. This implies that the later expressions for the kth moment  $M_k$  expressed in terms of  $P_{ml}$  hold only for sol.

Now let us examine the reliability of the number distribution  $P_{ml}$  by mens of the Stockmayer distribution.<sup>2</sup>

When the expressions of  $p_a$  ( $p_b$ ) and  $f_a$  ( $f_b$ ) in eq 3 and 8 are introduced in  $p_{ta} = f_a + p_a$  ( $p_{tb} = f_b + p_b$ ) in eq 1 (eq 2), the results are

$$p_{ta} = S_a f'_a + (1 - S_a) f''_a + (1 - f_a) q_a$$
 (19)

$$p_{\rm th} = S_{\rm b} f_{\rm b}' + (1 - S_{\rm b}) f_{\rm b}'' + (1 - f_{\rm b}) q_{\rm b}$$
 (20)

For a polycondensation reaction, if the intramolecular cyclization conversion in the sol is not considered, i.e.,  $f'_a = 0$  ( $f'_b = 0$ ), the total equilibrium fractional conversion  $p_{ta}$  ( $p_{tb}$ ) becomes

$$p_{ta} = q_a + \Delta_a, \quad \text{for } f'_a = 0$$
 (21)

$$p_{\rm tb} = q_{\rm b} + \Delta_{\rm b}, \quad \text{for } f_{\rm b}' = 0 \tag{22}$$

with

$$\Delta_{a} = (1 - S_{a})(1 - q_{a})f_{a}^{"} \tag{23}$$

$$\Delta_{\rm b} = (1 - S_{\rm b})(1 - q_{\rm b})f''_{\rm b} \tag{24}$$

Note that  $p_{\rm ta}$   $(p_{\rm tb})$  for  $f'_{\rm a}=0$   $(f'_{\rm b}=0)$  in eq 21 (eq 22) is in essence the equilibrium fractional conversion of Stockmayer.<sup>2</sup>

For a pregel, as the intramolecular cyclization conversion in the gel  $f''_a$  ( $f''_b$ ) vanishes, i.e.,  $f''_a = 0$  ( $f''_b = 0$ ), we have  $\Delta_a = 0$  and  $\Delta_b = 0$  to give, from eq 21 (eq 22)

$$p_{ta} = q_{a},$$
 for  $f'_{a} = f''_{a} = 0$   
 $p_{th} = q_{b},$  for  $f'_{b} = f''_{b} = 0$  (25)

These two relations can help us to reduce the distribution  $P_{ml}$  in eq 17 directly to the result

$$P_{ml} = X_{a}C_{ml}(p_{ta})^{l}(p_{tb})^{m-1}(1 - p_{ta})^{am-m-l+1}(1 - p_{tb})^{bl-l-m+1}$$
(26)

with

$$C_{ml} = \frac{a(am-m)!(bl-l)!}{m!l!(am-m-l+1)!(bl-l-m+1)!}$$
(27)

This form is the well-known Stockmayer distribution.<sup>2</sup> For a postgel, as the sol fraction  $S_a$  ( $S_b$ ) changes from unity to zero and  $q_a$  ( $q_b$ ) changes from the critical value ( $q_a$ )<sub>c</sub> (( $q_b$ )<sub>c</sub>) to unity, we have  $(1 - S_a)(1 - q_a) \ll 1$  and  $(1 - S_b)(1 - q_b) \ll 1$ . It is obvious that at the starting and end points for a postgel, i.e.,  $S_a = 1$  ( $S_b = 1$ ) and  $S_a = 0$  ( $S_b = 0$ ), the value of the small quantity  $(1 - S_a)(1 - q_a)$  ( $(1 - S_b)(1 - q_b)$ ) becomes zero to give

$$\Delta_{\mathbf{a}} = (1 - S_{\mathbf{a}})(1 - q_{\mathbf{a}})f''_{\mathbf{a}} < (1 - S_{\mathbf{a}})(1 - q_{\mathbf{a}}) \ll 1 \tag{28}$$

$$\Delta_{\rm h} = (1 - S_{\rm h})(1 - q_{\rm h})f_{\rm h}^{\prime\prime} < (1 - S_{\rm h})(1 - q_{\rm h}) \ll 1 \tag{29}$$

where we have made use of the intramolecular cyclization conversions in the gel  $f''_{\rm a}$  and  $f''_{\rm b}$ , always less than unity. We see from eq 21 with  $p_{\rm ta}=q_{\rm a}+\Delta_{\rm a}$  for  $f'_{\rm a}=0$  and from eq 22 with  $p_{\rm tb}=q_{\rm b}+\Delta_{\rm b}$  for  $f'_{\rm b}=0$  that we have, with the aid of eq 28 and 29

$$p_{ta} - q_{s} = \Delta_{s} < (1 - S_{s})(1 - q_{s}) \ll 1$$
, for  $f'_{s} = 0$  (30)

$$p_{\rm tb} - q_{\rm b} = \Delta_{\rm b} < (1 - S_{\rm b})(1 - q_{\rm b}) \ll 1$$
, for  $f_{\rm b}' = 0$  (31)

It follows that as a good approximation, we have

$$p_{ta} \sim q_a$$
, for  $f'_a = 0$   
 $p_{tb} \sim q_b$ , for  $f'_b = 0$  (32)

For a postgel, under this good approximation, the distribution  $P_{ml}$  in eq 17 can be reduced to the Stockmayer distribution in eq 26.

In this section, we have already introduced 26 quantities  $p_x$ ,  $p'_x$ ,  $p'_x$ ,  $f_x$ ,  $f'_x$ ,  $f''_x$ ,  $q_x$ ,  $q'_x$ ,  $q'_x$ ,  $q'_x$ ,  $p'_x$ ,  $p'_{tx}$ , and  $p''_{tx}$  with x = a, b, and these quantities are subject to 23 relations, (1)-(14). Thus, only three of the 26 quantities are independent. When the three independent quantities which are taken as observables are suitably chosen, such as  $p'_{ta}$  and  $S_a$ , the rest of the series of quantities can be evaluated without difficulty.

#### Polymer Moments and Gelation Condition

Based on the distribution given in eq 17, a direct differentiation technique proposed in a previous paper  $^{13}$  can be used to obtain a recursion formula for polymer moments. For brevity, we only state the result without proof. For the kth polymer moment

$$M_k = \sum_{\substack{m=0\\l=0\\m+l \ge 1}}^{\infty} \sum_{l=0}^{\infty} (m+l)^k P_{ml}$$
 (33)

the corresponding recursion formula can be written as

$$M_{k+1} = \frac{1}{D} \left( EM_k + q_a F(1 - q_a) \frac{\partial M_k}{\partial q_a} + q_b I(1 - q_b) \frac{\partial M_k}{\partial q_b} \right) \qquad k = 0, 1, 2, \dots (34)$$

with

$$D = 1 - (a^* - 1)(b^* - 1)q_a q_b \tag{35}$$

$$F = 1 + (b^* - 1)q_b$$
  $I = 1 + (a^* - 1)q_a$  (36)

$$E = (X_{b} + X_{a}q_{a})F + (X_{a} + X_{b}q_{b})I$$
 (37)

This recursion formula is suitable for both the pregel and the postgel. Since for  $M_0$  (see eq 39) the right-hand side of the recursion formula will produce a factor D in the numerator, it will cancel the same factor D in the denominator to eliminate the divergence of  $M_1$  for D=0. Thus, the expression for  $M_{k+1}$  in eq 34 diverges for  $k \ge 1$  when D=0.

Let us consider the zeroth moment  $M_0$ . By means of the relations

$$\frac{N'_{a}}{N_{a} + N_{b}} = X_{a}S_{a}, \quad \frac{N'_{b}}{N_{a} + N_{b}} = X_{b}S_{b}$$
 (38)

with  $N'_a$  ( $N'_b$ ) being the number of monomers for species A (B) in the sol, the zeroth moment  $M_0$  can be evaluated explicitly by writing

$$\begin{split} M_0 &= \sum_{m,l} P_{ml} = X_{\rm b} + [1 - a(1 - f_{\rm a})q_{\rm a}]X_{\rm a}, & \text{for pregel} \\ &= X_{\rm b}S_{\rm b} + \\ & [1 - a(1 - f_{\rm a}')q_{\rm a}']X_{\rm a}S_{\rm a}, & \text{for postgel} \end{split}$$
 (39)

Taking this expression as the starting point for recursion, one can reach, by repeated application of the recursion formula (34), the kth moment explicitly. For brevity, only the first moment  $M_1$  and the second moment  $M_2$  are given as follows

$$M_1 = \sum_{m,l} (m+l)P_{ml} = 1$$
, for pregel  
= S, for postgel (40)

$$\begin{split} M_2 &= \sum_{m,l} (m+l)^2 P_{ml} = \frac{V_2(q_{\rm a},q_{\rm b})}{D}, & \text{for pregel} \\ &= \frac{T_2(q_{\rm a},q_{\rm b})}{-D}, & \text{for postgel (41)} \end{split}$$

where

$$V_{2}(q_{a},q_{b}) = E$$

$$T_{2}(q_{a},q_{b}) = -\left(ES + q_{a}F(1-q_{a})\frac{\partial S}{\partial q_{a}} + q_{b}I(1-q_{b})\frac{\partial S}{\partial q_{b}}\right)$$

$$\tag{42}$$

with

$$\frac{\partial S}{\partial q_{\mathbf{a}}} = -\frac{X_{\mathbf{a}}X_{\mathbf{b}}}{q_{\mathbf{a}}}S_{\mathbf{a}} + \frac{X_{\mathbf{a}}X_{\mathbf{b}}}{q_{\mathbf{a}}}S_{\mathbf{b}} + X_{\mathbf{a}}\frac{\partial S_{\mathbf{a}}}{\partial q_{\mathbf{a}}} + X_{\mathbf{b}}\frac{\partial S_{\mathbf{b}}}{\partial q_{\mathbf{a}}}$$
(44)

$$\frac{\partial S}{\partial q_b} = \frac{X_a X_b}{q_b} S_a - \frac{X_a X_b}{q_b} S_b + X_a \frac{\partial S_a}{\partial q_b} + X_b \frac{\partial S_b}{\partial q_b}$$
(45)

in which

$$\begin{split} \partial S_{\mathbf{a}}/\partial q_{\mathbf{a}} &= \left[ a^* \bigg( 1 - \frac{1 - f_b'}{1 - f_b} S_{\mathbf{b}}^{(b^*-1)/b^*} \bigg) S_{\mathbf{a}}^{(a^*-1)/a^*} \right] \bigg/ \\ &= \left[ (a^* - 1)(b^* - 1)q_{\mathbf{a}}q_{\mathbf{b}} \bigg( \frac{1 - f_a'}{1 - f_a} \bigg) \bigg( \frac{1 - f_b'}{1 - f_b} \bigg) \times \\ &S_{\mathbf{b}}^{(b^*-2)/b^*} S_{\mathbf{a}}^{(a^*-2)/a^*} - 1 \right] (46) \\ \partial S_{\mathbf{a}}/\partial q_{\mathbf{b}} &= \left[ a^*(b^* - 1)q_{\mathbf{a}} \bigg( \frac{1 - f_b'}{1 - f_b} \bigg) S_{\mathbf{b}}^{(b^*-2)/b^*} S_{\mathbf{a}}^{(a^*-1)/a^*} \times \\ & \bigg( 1 - \frac{1 - f_a'}{1 - f_a} S_{\mathbf{a}}^{(a^*-1)/a^*} \bigg) \right] \bigg/ \bigg[ (a^* - 1)(b^* - 1) \times \\ &q_{\mathbf{a}}q_{\mathbf{b}} \bigg( \frac{1 - f_a'}{1 - f_a} \bigg) \bigg( \frac{1 - f_b'}{1 - f_b} \bigg) S_{\mathbf{b}}^{(b^*-2)/b^*} S_{\mathbf{a}}^{(a^*-2)/a^*} - 1 \bigg] (47) \\ \partial S_{\mathbf{b}}/\partial q_{\mathbf{a}} &= \bigg[ b^*(a^* - 1)q_{\mathbf{b}} \bigg( \frac{1 - f_a'}{1 - f_a} \bigg) S_{\mathbf{a}}^{(a^*-2)/a^*} S_{\mathbf{b}}^{(b^*-1)/b^*} \times \\ & \bigg( 1 - \frac{1 - f_b'}{1 - f_b} S_{\mathbf{b}}^{(b^*-1)/b^*} \bigg) \bigg] \bigg/ \bigg[ (a^* - 1)(b^* - 1) \times \\ &q_{\mathbf{a}}q_{\mathbf{b}} \bigg( \frac{1 - f_a'}{1 - f_a} \bigg) \bigg( \frac{1 - f_b'}{1 - f_b} \bigg) S_{\mathbf{a}}^{(a^*-2)/a^*} S_{\mathbf{b}}^{(b^*-2)/b^*} - 1 \bigg] (48) \\ \partial S_{\mathbf{b}}/\partial q_{\mathbf{b}} &= \bigg[ b^* \bigg( 1 - \frac{1 - f_a'}{1 - f_a} S_{\mathbf{a}}^{(a^*-1)/a^*} \bigg) S_{\mathbf{b}}^{(b^*-1)/b^*} \bigg] \bigg/ \\ & \bigg[ (a^* - 1)(b^* - 1)q_{\mathbf{a}}q_{\mathbf{b}} \bigg( \frac{1 - f_a'}{1 - f_a} \bigg) \bigg( \frac{1 - f_b'}{1 - f_b} \bigg) \times \bigg] \end{split}$$

It is known that the zeroth and first moments do not diverge at the gel point and the second moment is divergent at the gel point. The singularity property of the second moment  $M_2$  can deduce a gelation condition immediately

 $S_{a}^{(a^*-2)/a^*}S_{b}^{(b^*-2)/b^*}-1$  (49)

$$D = 1 - [a(1 - (f_a)_c) - 1][b(1 - (f_c)_c) - 1](q_a)_c(q_b)_c = 0$$
(50)

where we have made use of the expression for D in eq 35. Now let us examine the gelation condition with the Stockmayer gelation condition as a criterion.

Substitution of  $p_a = (1 - f_a)q_a$  ( $p_b = (1 - f_b)q_b$ ) given in eq 3 into the relation  $p_{ta} = f_a + p_a$  ( $p_{tb} = f_b + p_b$ ) in eq 1 (in Eq 2) yields

$$q_{a} = \frac{p_{ta} - f_{a}}{1 - f_{a}}, \qquad q_{b} = \frac{p_{tb} - f_{b}}{1 - f_{b}}$$
 (51)

to give, from gelation condition (50)

$$[a(1 - (f_a)_c) - 1] \times$$

$$[b(1 - (f_{b})_{c}) - 1] \frac{[(p_{ta})_{c} - (f_{a})_{c}][(p_{tb})_{c} - (f_{b})_{c}]}{(1 - (f_{a})_{c})(1 - (f_{b})_{c})} = 1 (52)$$

Furthermore, the total probability of intramolecular reaction  $\lambda$  defined by Ahmad and Stepto<sup>7</sup> is expressible in terms of  $f_a$  ( $f_b$ ) and  $p_{ta}$  ( $p_{tb}$ )

$$\lambda = f_{\rm a}/p_{\rm ta} = f_{\rm b}/p_{\rm tb} \tag{53}$$

where we have made use of  $f_a = r_b f_b$  and  $p_{ta} = r_b p_{tb}$ . Thus, the gelation condition (50) can be expressed in terms of  $\lambda$ , by writing

$$\left(a - \frac{1}{1 - \lambda_{c}(p_{ta})_{c}}\right) \left(b - \frac{1}{1 - \lambda_{c}(p_{tb})_{c}}\right) \times (p_{ta})_{c}(p_{tb})_{c}(1 - \lambda_{c})^{2} = 1 \quad (54)$$

with

$$\lambda_{c} = \frac{(f_{a})_{c}}{(p_{ta})_{c}} = \frac{(f_{b})_{c}}{(p_{tb})_{c}}$$
 (55)

Note that at the gel point, we have  $\lambda_{\rm c}(p_{\rm ta})_{\rm c}=(f_{\rm a})_{\rm c}\ll 1$  and  $\lambda_{\rm c}(p_{\rm tb})_{\rm c}=(f_{\rm b})_{\rm c}\ll 1$ . When no terms of  $\lambda_{\rm c}(p_{\rm ta})_{\rm c}$  and  $\lambda_{\rm c}(p_{\rm tb})_{\rm c}$  are retained, eq 54 becomes the result of Ahmad and Stepto<sup>7</sup>

$$(a-1)(b-1)(p_{ta})_{c}(p_{tb})_{c}(1-\lambda_{c})^{2} = 1$$
 (56)

When no terms of  $\lambda_c$  in eq 56 are retained as  $\lambda_c \ll 1$ , we get the well-known Stockmayer gelation condition<sup>2</sup>

$$(a-1)(b-1)(p_{ta})_{c}(p_{tb})_{c} = 1 (57)$$

As a direct result of gelation conditions in eq 50, 56, and 57, it is not difficult to obtain the ordering of gel points  $(p_{ta})_c$ (this paper) >  $(p_{ta})_c$ (Ahmad-Stepto) >

$$(p_{ta})_{c}(Stockmayer)$$
 (58)

$$(p_{tb})_c(this paper) > (p_{tb})_c(Ahmad-Stepto) > (p_{tb})_c(Stockmayer)$$
 (59)

where

$$(p_{ta})_{c}(this paper) = (f_{a})_{c} + \left[ \frac{r_{b}[1 - (f_{a})_{c}][1 - (f_{b})_{c}]}{[a(1 - (f_{a})_{c}) - 1][b(1 - (f_{b})_{c}) - 1]} \right]^{1/2}$$
(60)

 $(p_{tb})_{c}(this paper) =$ 

$$(f_{\rm b})_{\rm c} + \left[ \frac{[1 - (f_{\rm a})_{\rm c}][1 - (f_{\rm b})_{\rm c}]}{r_{\rm b}[a(1 - (f_{\rm a})_{\rm c}) - 1][b(1 - (f_{\rm b})_{\rm c}) - 1]} \right]^{1/2}$$
(61)

$$(p_{ta})_{c}(Ahmad-Stepto) = \frac{1}{1-\lambda_{c}} \left(\frac{r_{b}}{(a-1)(b-1)}\right)^{1/2}$$
 (62)

$$(p_{tb})_{c}(Ahmad-Stepto) = \frac{1}{1-\lambda_{c}} \left(\frac{1}{r_{b}(a-1)(b-1)}\right)^{1/2}$$
(63)

$$(p_{ta})_{c}(Stockmayer) = \left(\frac{r_{b}}{(a-1)(b-1)}\right)^{1/2}$$
 (64)

$$(p_{\rm tb})_{\rm c}({\rm Stockmayer}) = \left(\frac{1}{r_{\rm b}(a-1)(b-1)}\right)^{1/2}$$
 (65)

By the same procedure we have used in a previous paper in treating the polycondensation reaction, <sup>13</sup> the scaling study <sup>16,17</sup> can proceed without difficulty to reach a generalized scaling law and it holds true no matter whether the intrmolecular cyclization is considered or not.

# Appendix. The Application of the Lagrange Expansion Method

The first moment  $M_1$  is defined as

$$M_1 = \sum_{\substack{m,l \\ m+l \ge 1}}^{\infty} (m+l) P_{ml} = S$$
 (A1)

with

$$S = X_a S_a + X_b S_b \tag{A2}$$

Since m and l mean m monomers of type  $A_a$  and l mono-

mers of type  $B_h$  involved in the (m + l)-mer, we have, from eq A1 and A2

$$\sum_{\substack{m,l\\m+l\geqslant 1}}^{\infty} mP_{ml} = X_{a}S_{a} \tag{A3}$$

$$\sum_{\substack{m,l\\m+l\geq 1}}^{\infty} l P_{ml} = X_b S_b \tag{A4}$$

Let us rewrite the expression of sol fraction  $S_a$  in eq 11 in the form

$$S_{a}^{1/a*} = 1 - q_{a} + q_{a}S_{b} \frac{(1 - f'_{b})(1 - q'_{b})}{(1 - f_{b})(1 - q_{b})}$$
 (A5)

Substituting the expression of sol fraction  $S_a$  in eq 12 in the left-hand side of eq A5 yields

$$\frac{1 - q_a}{1 - q'_a} = 1 - q_a + q_a S_b \frac{(1 - f'_b)(1 - q'_b)}{(1 - f_b)(1 - q_b)}$$
 (A6)

Furthermore, applying the expression of sol fraction  $S_b$  in eq 14 gives

$$\frac{1 - q_a}{1 - q'_a} = 1 - q_a + q_a \frac{1 - f'_b}{1 - f_b} S_b^{(b^*-1)/b^*}$$
 (A7)

With the aid of the expression of sol fraction  $S_b$  in eq 13, we have, from eq A7

$$\frac{1 - q_{a}}{1 - q'_{a}} = 1 - q_{a} + q_{b}S_{a} \frac{1 - f'_{b}}{1 - f_{b}} \left( 1 - q_{b} + q_{b}S_{a} \frac{(1 - f'_{a})(1 - q'_{a})}{(1 - f_{a})(1 - q_{a})} \right)^{b^{\bullet - 1}} \tag{A8}$$

to give

$$\frac{1 - q_{a}}{1 - q'_{a}} = 1 - q_{a} + q_{b} + q_{b} \left(\frac{1 - f'_{a}}{1 - f_{b}}\right) \left(\frac{1 - q_{a}}{1 - q'_{a}}\right)^{a - 1} d^{b - 1} \tag{A9}$$

In order to make the discussion of Lagrange expansion easier, we define  $Z_a$ ,  $t_a$ , and  $\phi(Z_a)$  in the forms

$$Z_{\mathbf{a}} = \frac{1}{1 - a'} \tag{A10}$$

$$t_{\rm a} = \frac{q_{\rm a}(1 - f_{\rm b}')}{(1 - q_{\rm a})(1 - f_{\rm b})} \tag{A11}$$

$$\phi(Z_{\mathbf{a}}) = \left(1 - q_{\mathbf{b}} + q_{\mathbf{b}} \frac{1 - f_{\mathbf{a}}'}{1 - f_{\mathbf{a}}} (1 - q_{\mathbf{a}})^{a^* - 1} Z_{\mathbf{a}}^{a^* - 1}\right)^{b^* - 1} \tag{A12}$$

Then eq A9 is expressible in terms of  $Z_a$ ,  $t_a$ , and  $\phi(Z_a)$ 

$$Z_{\mathbf{a}} = 1 + t_{\mathbf{a}}\phi(Z_{\mathbf{a}}) \tag{A13}$$

Furthermore, the expression of sol fraction  $S_a$  in eq 12 can be expressed as

$$S_a = (1 - q_a)^{a*} (Z_a)^{a*} \tag{A14}$$

Thus  $X_aS_a$  can be regarded as a function of  $Z_a$ :

$$f(Z_{o}) = X_{o}S_{o} = X_{o}(1 - q_{o})^{a*}(Z_{o})^{a*}$$
 (A15)

By means of Lagrange expansion theorem,  $f(Z_a)$  in eq A15 can be expanded as a power series in  $t_a$  by the formula

$$f(Z_{\mathbf{a}}) = f(1) + \sum_{l=1}^{\infty} \frac{(t_{\mathbf{a}})^{l}}{l!} \left\{ \frac{d^{l-1}}{dZ_{\mathbf{a}}^{l-1}} \left[ \frac{df(Z_{\mathbf{a}})}{dZ_{\mathbf{a}}} (\phi(Z_{\mathbf{a}}))^{l} \right] \right\}_{Z_{\mathbf{a}}=1}$$
(A16)

with

$$f(1) = X_{\mathbf{a}}(1 - q_{\mathbf{a}})^{a^*} \tag{A17}$$

in which  $t_a$  in eq A11 and  $\phi(Z_a)$  in eq A12 are involved. This expansion formula is, in essence, subject to the restriction condition given in eq A13. Through a straightforward calculation, we have, from eq A16

$$\sum_{\substack{m,l\\m+l \ge 1}}^{\infty} m P_{ml} = X_{a} S_{a} \tag{A18}$$

$$P_{ml} = X_{a}C_{ml}(f'_{a},f'_{b}) \left(\frac{1-f'_{a}}{1-f_{a}}\right)^{m-1} \left(\frac{1-f'_{b}}{1-f_{b}}\right)^{l} (q_{a})^{l} (q_{b})^{m-1} (1-q_{a})^{a^{*}m-m-l+1} (1-q_{b})^{b^{*}l-l-m+1}$$
(A19)

$$C_{ml}(f'_{a},f'_{b}) = \frac{a*\Gamma(a*m-m+1)\Gamma(b*l-l+1)}{m!l!\Gamma(a*m-m-l+2)\Gamma(b*l-l-m+2)} \tag{A20}$$

Since the expression of  $X_aS_a$  in eq A18 is in accordance with that of  $X_aS_a$  in eq A3,  $P_{ml}$  in eq A19 is just the equilibrium number fraction distribution of the (m +l)-mer.

Similarly, as we have just done, we can obtain the expansion formula of  $X_bS_b = \sum_{m,l} lP_{ml}$  in eq A4 to deduce the same distribution as given in eq A19.

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